KAIZEN IDEA SHEET

ADVIK

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN NO:-
TPM CIRCLE NAME :-	LOSS NO. / STEP	10								
DEPT :- ME	RESULT AREA	P	Q	DEF :- A / B / C		C	D	S	M	

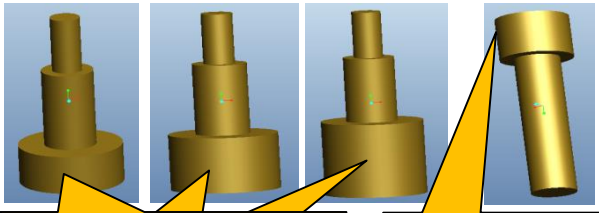
CELL :- A352,A385 CELL NAME:- D.C | MACHINE / STAGE :- Spark Machine | OPERATION :- Drilling & Tapping

KAIZEN THEME:- To Reduce the spare cost of Jig & Fixture

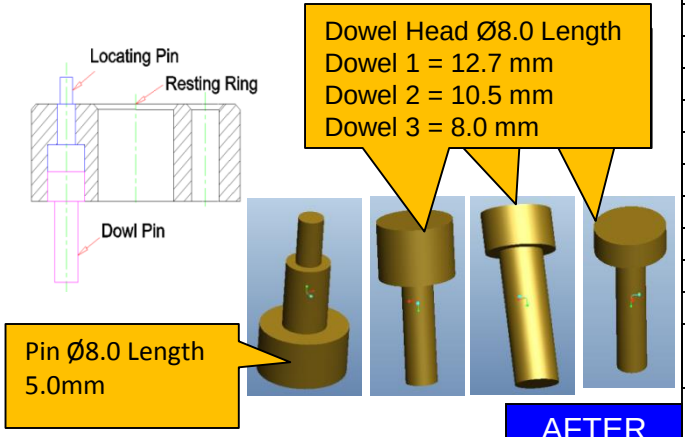
IDEA:-Common size

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- we had to maintain a lot of stock various type of pin for drilling tapping.



COUNTERMEASURE:-Changed size of dowel pin head length dia. from 2mm to 8 mm.
And pin Ø8.0 Length standard 5 mm.



BENCHMARK	60 nos
TARGET	20 nos
KAIZEN START	06.06.15
KAIZEN FINISH	15.06.15

TEAM MEMBERS :-
Jasbir Kumar (ME)

BENEFITS :-
Save the Jig & Fixture Spare Cost.

KAIZEN SUSTENANCE

WHAT TO DO :- Ir- Reversible

HOW TO DO :- One Time Action

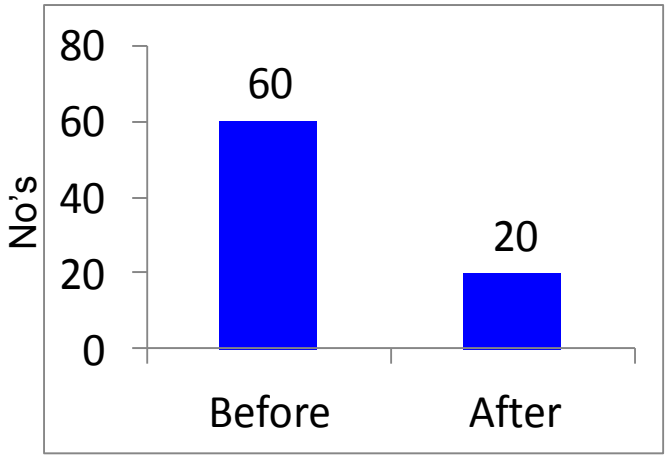
FREQUENCY :-

WHY-WHY ANALYSIS :-

WHY 1 :- we had to maintain a lot of stock various type of pin.
WHY 2 :-Required Separate pin available for every model
WHY 3 :- Pin size was different

ROOT CAUSE :-Pin size was different

RESULT :-Reduced the spare cost of Jig & Fixture



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
.....	.....	.....

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	D.C	done	Jasbir	Done

REGISTRATION NO&DATE:
REGISTERED BY :-
MANAGER'S SIGN :-